NOTES:
1. APPROX. WT. 13.3 POUNDS
2. MATERIAL: CAST ALLOY ASTM 297 HD
   C=0.05, Mn=0.10, Si=0.20, P=0.04, S=0.04, Mo=0.5, Cr=26-30, Ni=4-7, Bal=Fe
3. ALL HOLES ARE TO BE DRILLED
4. REMOVE ALL BURRS FROM DRILLING
5. MAINS SPECIFIED
6. 40 PARTS REQUIRED

SECTION AA
TEN 1/4" DRILLED HOLES EVENLY SPACED